ORIGINAL ARTICLE

Açaí seed bran in the feed of slow-growth broilers

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ABSTRACT

The aim of this study was to analyze the potential use of açaí seeds as an alternative ingredient in the feed of slow-growth broilers until 28 days of age. We carried out a bromatological analysis of fractions of the açaí fruit. The açaí seed without mesocarp was the best choice for formulation of the açaí seed bran (ASB), which was evaluated in terms of bird performance and economic viability of the supplemented feed. A total of 416 male chicks of the French Red-Naked Neck lineage were used in a completely randomized design with four treatments (0, 2, 6 and 10% inclusion of ASBin the feed) with eight replicates each. The results indicated that ASB can be included in proportions of up to 10% in the diet of slow growth broilers at early development stage without impairing performance. The 10% inclusion level also was economically equal to the control treatment, representing a viable alternative for broiler production, with potential for reduction of the negative impacts generated by açaí residue in the environment.

KEYWORDS: alternative feed, chicken, agroindustrial residue, sustainability, Euterpe oleraceae

Farelo de caroço de açaí em ração para frangos de crescimento lento

RESUMO

Objetivou-se analisar o potencial da utilização do caroço de açaí como ingrediente alternativo na alimentação de frangos de corte de crescimento lento, até 28 dias de idade. Primeiramente foi feita a análise bromatológica de frações do fruto do açaí, que resultou no caroço de açaí sem mesocarpo como sendo a melhor opção para a formulação do farelo de caroço de açaí (FCA). O farelo foi usado na composição de rações em um experimento de desempenho das aves. Ao final foi realizada uma análise da viabilidade econômica do uso de FCA em ração pata frangos. Utilizamos 416 pintos machos, da linhagem Francês Pescoço Pelado Vermelho, em um delineamento inteiramente casualisado com quatro tratamentos (0, 2, 6 e 10% de inclusão de FCA) de oito repetições cada. Concluímos que o FCA pode ser incluído em até 10% na dieta para frango de corte de crescimento lento em fase inicial, sem ocasionar prejuízo em seu desempenho. O nível de 10% de inclusão mostrou-se economicamente equivalente ao tratamento controle, sendo uma alternativa viável de insumo na produção de frangos, que pode contribuir para a redução do impacto negativo gerado pelo resíduo do açaí no meio ambiente.

PALAVRAS-CHAVE: alimento alternativo, nutrição de frangos, resíduo agroindustrial, sustentabilidade, Euterpe oleraceae

INTRODUCTION

Poultry production has been the fastest growing agricultural sector in recent years, and, due to improvements in production processes (Moreira *et al.* 2012), it has been adapting to meet the demand of a new consumer market concerned with ecologically sustainable production coupled with food security and differential meat flavor (Braga and Roque 2008; Guéguen and Pascal 2010). This has resulted in the production of slow growth broilers, commonly known in Brazil as *frango caipira*

(free range chicken) or *frango colonial* (colonial chicken), which have lower potential for growth, zootechnical performance, and yield of the noble parts when compared to fast-growing industrial chickens, or "white chickens". However, the better taste, firmer texture and more pronounced color of slowgrowth broiler meat make it a promising niche-market product (Nahashon *et al.* 2010; Morais *et al.* 2015). The late slaughter age of slow-growth broilers results in higher production costs, which makes it desirable to seek alternative ingredients for feed that reduce costs without compromising poultry performance

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(Camelo *et al.* 2015; Tavares *et al.* 2015). Several studies have tested the efficacy of agroindustrial byproducts for this purpose (Sousa *et al.* 2012; Delgado *et al.* 2013). Another goal is to successfully replace soybean meal and maize in chicken feed, because the price of these products oscillates strongly, and their supply varies seasonaly in many regions (Arruda *et al.* 2008; Camelo *et al.* 2015).

Açaí (Euterpe oleracea Mart.) is the main fruit culture of economic value in the state of Pará, in the eastern Amazon region (Santana et al. 2014). The edible portion of the palmtree fruit is the pulp, which constitutes about 32% of the total fruit mass in relation to the 68% occupied by the seed (Yuyama et al. 2011). Brazil produced 216,071 tons of açaí in 2015, and the northern region of the country alone was responsible for 201,207 tons of the total production, representing 93% of extracted açaí. The state of Pará produces 62% of the açaí from the northern region (IBGE 2015), and 90% of this volume corresponds to residues generated after the agroindustrial processing of the fruit for pulp production. These residues are basically composed of the seed and attached fibers, which have potential as renewable lignocellulosic material (Teixeira et al. 2002). The residue represents a serious environmental problem. In the city of Belém alone, approximately 255,000 tons of residual organic açaí waste are produced each year from fruit processing, which is equivalent to about 700 tons per day (Oliveira et al. 2007). Several methods have been investigated for the use of açaí agroindustrial residue, including energy generation and fertilizer production (Teixeira et al. 2002). The use of açaí seed has aroused the interest of animal producers, and, in some cases, it has been empirically tested in animal feed (Gomes et al. 2012).

We determined the bromatological characteristics of two different parts of the açaí fruit, and then used the component that showed the best bromatological performance to prepare a bran for use in three different concentrations in test feeds for slow-growth broilers in the initial growth phase from 1 to 28 days. We evaluated broiler performance and the economic viability of the proposed diets in order to assess the potential use of açaí residue as an alternative ingredient in broiler feed

MATERIAL AND METHODS

Bromatological analyses

Post-processing residues of açaí fruit pulp were obtained from the local trade of açaí juice producers at three commercial establishments in the city of Belém (Pará state). The residue was collected preferably immediately after removal of the pulp, then transferred to 50 kg raffia bags, transported to the preparation room, and washed for removal of the residual pulp sludge and any other attached material. The resulting product was then stored as açaí seed with mesocarp (AcM). Part of the material had the fibers (monostels) adhered to the mesocarp removed. After washing, the material was placed in 50-L buckets and covered with water for 20 days to separate the mesocarp fibers through spontaneous anaerobic fermentation of the vegetable matter, aiding the release of fibrous bundles. The material was then re-washed and underwent a manual scarification process to complete the defibration technique according to Castilhos (2012). The end result was analyzed as açaí seed without mesocarp (AsM). The two end products (AcM or AsM) were transformed into açaí seed bran for use in broiler feed.

Samples of 500 g of AcM and AsM were weighed and placed in a forced ventilation oven at 55°C for 72 h to obtain ADS (air-dried samples). The ADS were then milled in a 16-mm "knife-like" mill with 16 mash and 1 mm sieves, and stored separately in identified containers. Five composite samples of 300 g of AcM and five of AsM were formed using 100 g ADS from each establishment of origin, and were analyzed in triplicate for dry matter (DM), neutral detergent fiber (NDF) and acid detergent fiber (ADF) using the Kjeldahl method, and ether extract (EE) using the ANKOM method. The gross energy (GE) was determined using a calorimetric pump and crude fiber (CF) following the procedures described by Detmann et al. (2012). The amount of energy used by the broilers was estimated through the raw energy components, and their value was obtained through bomb calorimetry. The analyses were performed at the Animal Nutrition Laboratory (LABNUTAN) of the Health and Animal Production Institute (ISPA) of the Universidade Federal Rural da Amazônia, Belém campus.

Broiler performance

The experiment was carried out at the Experimental Performance Shed of the Poultry Sector of ISPA/UFRA – Belém campus. We used 416 one-day-old male chicks (38.25 g \pm 0.40 g) of the French Red-Naked Neck lineage obtained from the hatchery and already vaccinated against Marek's disease, Gumboro, Newcastle and bronchitis. The chicks were distributed among four treatments: T0: control diet without the açaí seed bran; T1: diet with inclusion of 2% açaí seed bran; T2: diet with inclusion of 6% açaí seed bran; T3: diet with inclusion of 10% açaí seed bran (Table 1). A completely randomized design was used, with eight replicates per treatments, and 13 birds per replicate, distributed in a total of 32 experimental boxes measuring 2.5 m² each and a final density of 5.2 birds m⁻² (13 birds per box). The experiment was finished when the birds reached 28 days of age.

Environmental conditions were standardized according to the breeding stage following methods adapted from Cassuce *et al.* (2013). We adopted a program of continuous light (12 hours natural + 12 hours artificial light) with the initial heating provided by incandescent lamps (250 w), using one unit per box. During the reception of the birds, they were individually weighed and distributed in such a way that the initial weight of the boxes was approximately the same. The birds received *ad libitum* water and food. The isoprotein, isovitamin and **Table 1.** Centesimal composition (%) of rations fed to slow-growth broilers in the initial growth phase (1 to 28 days) submitted to different treatments of inclusion of açaí seed bran in their diet. T0: control diet without açaí seed bran; T1: diet with 2% açaí seed bran; T2: diet with 6% açaí seed bran; T3: diet with 10% açaí seed bran.

Ingredients (%)	Treatments				
	TO	T1	T2	Т3	
Corn (7.88% CP*)	61.12	57.87	51.36	44.84	
Soybean meal (45% CP*)	33.50	33.91	34.70	35.51	
Bicalcium phosphate (23% Ca/18% P*)	1.42	1.42	1.43	1.44	
Limestone (38% Ca*)	1.00	0.99	0.99	0.98	
Soybean oil (EM 8.790 kcal/kg*)	1.78	2.63	4.34	6.05	
Salt	0.48	0.48	0.48	0.48	
BHT	0.10	0.10	0.10	0.10	
Açaí seed bran	-	2.00	6.00	10.00	
Premix ¹	0.60	0.60	0.60	0.60	
TOTAL	100.00	100.00	100.00	100.00	
Nutrients					
Metabolizable energy (Mcal/kg)	2.980.00	2.980.00	2.980.00	2.980.00	
Crude protein (%)	20.00	20.00	20.00	20.00	
Calcium (%)	0.86	0.86	0.86	0.86	
Available P (%)	0.38	0.38	0.38	0.38	
Sodium (%)	0.21	0.21	0.21	0.21	
Ether extract (%)	4.56	5.29	6.76	8.22	

*CP = crude protein; Ca = Calcium; P = Phosphorus; ME = metabolizable energy. ¹ Guarantee levels per kilogram of product: Vitamin A 1.333.333.00 IU; Vitamin B1 166.00 mg; Vitamin B12 1.666.00 µg; Vitamin B2 666.00 mg; Vitamin B6 166.00 mg; Vitamin D3 300.000.00 UI; Vitamin E 2.000.00 UI; Vitamin K3 333.00 mg; Biotin 6.00 mg; Cholin 36.0 g; Niacin 4.666.00 mg; Folic acid 67.00 mg; Pantothenic acid 1.717.00 mg; Cobalt 16.00 mg; Copper 1.000.00 mg; Iron 8.333.00 mg; Iddine 166.00 mg; Manganese 10.83 g; Selenium 33.00 mg; Zinc 7.500.00 mg; Methionine 233.33 g; Bacillus subtilis 50.000.000.000.00 UFC; Halquinol 5.000.00 mg; Salinomicin 10.99.00 g.

isomineral diets were formulated to meet the nutritional requirements of the initial phase, and these methods were adapted from Rostagno *et al.* (2011) for regular broilers considering a single phase of 28 days by adjusting the values presented in the phase from 22-33 days, either with or without exceeding the nutritional values (Table 1). Each box contained a pendulum water dispenser and a semi-automatic tubular feeder. The data on poultry weight, feed intake and mortality was recorded weekly for each box and used to evaluate broiler performance through total weight gain (WG), daily weight gain (DWG), viability index (VI), feed intake (FI) and feed conversion rate (FC) at 7, 14, 21 and 28 days.

All procedures in this study involving animals were in accordance with and duly approved by the Ethics Committee on Animal Use (CEUA/UFRA, protocol no. 027/2014).

Economic viability

Using data on broiler performance, and the cost of feed and chick acquisition, several indices were computed according to Espíndola (2011). The effective operational cost (EOC) is the cost effectively disbursed by the producer to produce a given quantity of a product. The operational expenses (OE) and expenses contracted (EC) are included in the

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EOC, and the costs of meals and chicks (I) are used for the calculation as follows: EOC = OE + EC + I (all values in Brazilian real, R\$). Gross earnings (GEa) represent the monetary value obtained from the sale of production and are calculated according to the production of chickens (in kg of live weight) and the selling price of the product (R\$/ kg) as follows: GE = price per kg x quantity (kg). The gross margin in relation to the effective operating cost (GMEOC) represents the percentage of resources remaining after the producer pays the effective operating cost (EOC) and considering the unit selling price of the product and its production as follows: GMEOC (%) = (GEa - EOC) / EOC x 100. The leveling point (LP) is a cost indicator for a given level of production cost where the minimum output must cover this cost given the unit selling price of the product and is claculated as: LP (unit) = EOC / live weight (R\$/kg). The effective operational profit (EOP) is the profitability of an activity in the short term including the economic and operational conditions, thus: EOP = GEa - EOC. The profitability index (PI) is an indicator of the available rate of revenue of the activity after payment of operating costs, calculated as: PI (%) = EOP / GEa x 100.

Data analysis

The data on broiler performance and economic viability parameters were submitted to the Shapiro-Wilk normality test. Normally distributed variables were compared among treatments using analysis of variance (ANOVA), followed by the Tukey *ad hoc* pairwise comparison of means. Probability level was set at 5%. All analyses were performed with SAS University Edition (2016).

RESULTS

The bromatological analysis (Table 2) indicated AsM is the best choice to compose the test rations for the chicken performance evaluation due to the higher level of crude protein, lower levels of NDF, ADF, and crude fiber. Since the açaí seed had relatively low protein content and energy density, it was necessary to increase the amount of soybean oil and soybean meal in the treatment feed formulations (Table 1), in order to maintain appropriate isoprotein and isoenergetic levels.

There was no significant difference among treatments for broiler weight gain and viability, but feed intake and feed convertion rate were significantly higher in T2 then in T3 (Table 3). T2 had the highest value for food intake and the highest feed conversion rate, while T3 had the lowest value for feed conversion rate among all treatments.

Regarding economic viability parameters, T3 had the highest cost per kilogram of feed, and the highest cost per kilogram of chicken produced, while T0 had the best economic parameters (Table 4). There was no significant



difference among treatments for GEa, GMEOC, EOP and PI, however EOC and LP were significantly higher for T2 in comparison with T0, and EOC and LP did not differ statistically between T3 and T0 (Table 5).

Table 2. Bromatological composition of different components of the açaí fruit. AcM= açaí seed with mesocarp; AsM= açaí seed without mesocarp, expressed on dry basis. Values are mean \pm SD of five samples.

Parameter	AcM	AsM
Gross energy (cal/g)	4417 ± 0.02	4304 ± 0.01
Moisture %	43.01 ± 0.07	31.14 ± 0.05
Dry matter %	56.99 ± 0.27	68.86 ± 0.42
Ether extract %	0.78 ± 0.21	1.42 ± 0.19
Crude protein %	2.86 ± 0.03	3.78 ± 0.10
Mineral matter %	1.27 ± 0.04	1.29 ± 0.01
Crude fiber %	80.52 ± 0.56	77.20 ± 0.78
NDF %	87.02 ± 0.32	82.95 ± 0.13
ADF %	72.25 ± 0.19	46.53 ± 0.50

Table 3. Means of performance parameters (N = 8 replicates per treatment) of slow-growing broilers in the initial phase (1 to 28 days) submitted to different treatments of inclusion of açaí seed bran in their diet. T0: control diet without açaí seed bran; T1: diet with 2% açaí seed bran; T2: diet with 6% açaí seed bran; T3: diet with 10% açaí seed bran. CV = coefficient of variance.

	Treatments				
Parameters	TO	Τ1	T2	Т3	CV(%)
Initial weight (g)	38.02	38.34	38.15	38.43	4.95
Weight gain (g)	689.5	685.0	682.7	685.0	4.87
Feed intake (g)	1.194 ^{ab}	1.206 ^{ab}	1.241ª	1.150 ^b	4.11*
Feed convertion rate	1.735ªb	1.766ªb	1.821ª	1.681 ^b	5.57*
Viability (%)	99.03	99.03	95.19	98.07	3.96

* indicates that coefficients varied significantly in ANOVA (p < 0.05). Letters group treatment means that do not differ significantly according to the Tukey test (p < 0.05).

Table 4. Production performance and production cost of slow-growth broilers in the initial growth phase (1 to 28 days) fed with diets containing different proportions of açaí seed bran. T0: control diet without açaí seed bran; T1: diet with 2% açaí seed bran; T2: diet with 6% açaí seed bran; T3: diet with 10% açaí seed bran. Values for intake and average weight are the mean of eight replicates per treatments. Production cost values are from March 2016. All monetary values are in Brazilian real (R\$).

Production parameters -	Treatments				
	TO	T1	T2	Т3	
Initial ration (R\$/kg)	1.468	1.484	1.515	1.546	
Intake (kg)	1.195	1.207	1.242	1.151	
Cost/phase (R\$/chicken)	1.754	1.791	1.881	1.779	
Number of chickens/treatment	103	103	99	102	
Average weight (kg)	0.728	0.717	0.706	0.724	
Cost per kg of chicken (R\$/kg)	2.409	2.497	2.664	2.457	

Table 5. Economic viability parameters estimated for slow-growth broilers at initial phase (1 to 28 days) submitted to different treatments of inclusion of açaí seed bran in their diet. TO: control diet without acaí seed bran; T1: diet with 2% acaí seed bran: T2: diet with 6% acaí seed bran: T3: diet with 10% acaí seed bran. EOC = effective operational cost; GEa = gross earning; GMEOC = gross margin in relation to effective operational cost; LP = leveling point; EOP = effective operational profit; PI = profitability index in the production of an experimental unit (13 chickens per unit). All monetary values are in Brazilian real (R\$).

Parameters		CV%			
	TO	T1	T2	T3	- CV%
EOC ¹ (R\$/13 chickens)	65.67 ^b	66.15 ^{ab}	67.32ª	65.99 ^b	1.45*
GEa ² (R\$)	93.68	92.37	84.46	92.27	7.03
GMEOC ³ (%)	42.68	39.63	30.06	39.88	26.79
LP ⁴ (kg)	6.57 ^b	6.61 ^{ab}	6.73ª	6.60 ^b	1.45*
EOP⁵ (R\$)	28.02	26.23	20.14	26.27	26.70
PI ⁶ (%)	29.76	27.87	22.32	28.33	23.19

 $^{\rm 1}$ Sum of costs with feed + fixed cost + chick acquisition cost (R\$ 2.50/individual) x 13 chickens.

²Average weight x number of poultry sold x R\$ 10.00 per kg of live chicken. ³ (GEa-EOC)/EOCx100. ⁴ EOC/selling price.

⁵ EOP = GEa-EOC ⁶PI = FOP/GEa

f indicates that coefficients varied significantly in ANOVA (p < 0.05).

Letters group treatment means that do not differ significantly according to the Tukey test (p < 0.05).

DISCUSSION

We were not able to find reference values in the literature for GE of any of the acaí components analyzed in here, which probably owes to that the the acaí pulp, which is the economically relevant fruit component, is usually the focus of nutritional research (Pessoa et al. 2010; Sangronis and Sanabria 2011; Yuyama et al. 2011). Our results differed from those of the pioneering work of Altman (1956), who found values of 13.60% moisture, 3.01% ether extract, and 4.34% crude protein for açaí seeds, although it is not clear which fraction of the seed was used, for the author referred only to "crushed açaí seed". Values for açaí seeds without mesocarp by Filho et al. (1987) were of 19.93% dry matter (well below our result), 2.45% crude protein, 0.98% ether extract, 78.25% NDF and 59.87% ADF (all similar to our values). Townsend et al. (2001) also report similar values for açaí seeds without mesocarp, with 62% dry matter, 4% crude protein, 1.82% ether extract, 2.34% mineral matter, 93.9% NDF and 64.9% ADF. Bromatological parameters of the seeds may vary due to the influence of numerous factors, such as genetic diversity of the berries, harvest period, soil type and fertilization, location and climatic condition of planting, and differences in pulp extraction methods such as the quantity of water used and the length of time and temperature used during maceration (Cunha et al. 2012).

Both fractions of açaí residue evaluated in here showed medium levels of gross energy, low levels of crude protein, and high levels of fiber, when compared to the levels recommended by Rostagno et al. (2011) for broiler chicken. Thus, except for the percentage of fiber, which is a limiting factor for nonruminants, the açaí seed can be considered an alternative ingredient with potential for use in slow-growing broiler diet.

The higher FC and lower FI in the 10% ASB treatment was due to the higher proportion of soybean oil and meal in the formulation (see Table 1), which provided energy, and initially stimulated but then reduced the FI. The addition of lipids in the diet promotes an increase in caloric density, the extra-caloric effect, which consists of the increase in nutrient availability of the feed ingredients, and the extra-metabolic effect of the fat that results in improvement of the energy efficiency through the increase in feed net energy (Sakomura *et al.* 2004; Santos *et al.* 2014).

We found no published studies that tested alternative ingredients for feed of slow-growth broilers in the initial phase up to 28 days, in which the birds remain confined without access to the picket. The vast majority of studies evaluate birds in the later growth phase, when breeding takes place semiextensively with free access to the picket for a large portion of the day until slaughter (Santos *et al.* 2014; Veloso *et al.* 2014; Tavares *et al.* 2015). From a productivity point of view, ASB inclusion did not significantly affect weight gain and viability of the broilers in relation to the control, and the feed with 10% ASB inclusion resulted in significantly lower feed intake and lower feed conversion rate in relation to feed with 6% ASB. We may thus conclude that up to 10% ASB can be included in the diet for slow growth broiler chickens up to 28 days of age without compromising performance.

From the environmental point of view, the use of ASB in broiler feed, specially in higher proportions, as in the 10% ASB treatment, would contribute to the efficiency and sustainability in the açaí production chain in the northern region of Brazil, while also reducing the environmental impact generated by the accumulation of açaí waste deposits in nature.

Diets with highest levels of ASB had higher cost compared to the standard diet (3.20 and 5.31%, respectively, for 6% and 10% ASB inclusion). Since the proportion of soybean oil and meal had to be increased in the treatment feeds for nutricional reasons, the price of soybean oil (R\$ 3.20/kg) was an important factor in the cost of feed when increasing ASB inclusion. However, the higher feed cost reflected the cost per kilo of chicken produced with the ASB diet of 10%, even with lower broiler feed intake in this treatment. The cost per kilogram in the diet with 10% ASB was 1.99% more than the value for the control treatment. An additional advantage is that the açaí seed bran can be prepared *in loco* by producers at low cost, since only manual work with the use of simple equipment is necessary for processing the *in natura* seed residues.

The increase in EOC was associated mainly to the increase in feed cost. However, even with a higher proportion of soybean oil and meal, the 10% ASB feed had EOC and LP values statistically equal to those of the control treatment. In periods of off-season, where supply is scarce and prices are

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higher, ASB can be considered as an alternative to substitute corn for up to 10% in slow-growing chicken broiler rations, with the choice being at the producer's discretion, since economically there is no difference between it and the control ration. Future studies should evaluate other diet compositions using ASB, including alternatives that are more financially feasible for small poultry producers.

CONCLUSIONS

Açaí seed bran can be included at proportions of up to 10% in diets for slow-growing broilers in the initial phase (from 1 to 28 days) without impairing performance. The 10% inclusion level was shown to be economically equal to the control treatment. The use of diets containing 10% of açaí seed bran for slow growth broiler chickens is thus a viable alternative for production and the reduction of negative impacts generated by residues in the environment.

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